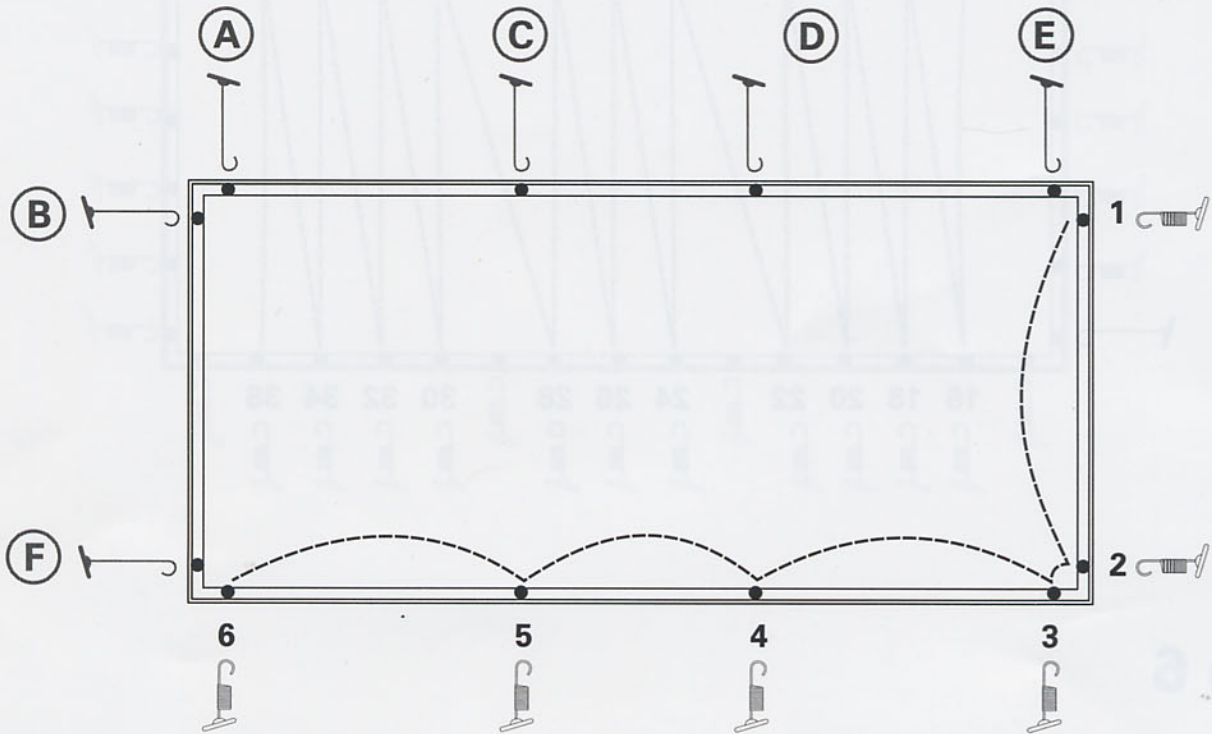


# Step 3

## Spring Fitting Sequence

The six Prespacers will hold the tensionless face in its correct position on the system. To start tensioning the face, hook the face onto the Spring Tensioners located opposite the Prespacers (in positions A to F) starting with spring position No.1 (the top right hand corner of the face) followed by springs No.2, 3, 4, 5 and 6 as indicated in the diagram below.



# Step 4

After hooking up to Spring No 6 continue hooking springs in sequence to No 7 to 14 working from side to side across the sign face.

